Application No. 10/593,293

Reply to Office Action of February 1, 2010

IN THE CLAIMS

Please amend the claims as follows:

Claims 1-24 (Canceled).

Claim 25 (Currently Amended): A process for the production of anionic water-inwater polymeric dispersions comprising at least one finely dispersed, water-soluble and/or water-swellable polymer A comprising anionic monomer units and, optionally, one or more of non-ionic, amphiphilic, and cationic monomer units having a M<sub>w</sub> of >1.0 × 10<sup>6</sup> g/mol and a continuous aqueous phase, which phase contains an aliquot of at least one anionic polymeric dispersing agent B comprising at least 5 % 30% by weight of anionic monomers and having an average molecular weight Mw of not more than 250,000 g/mol, wherein the aliquot is present in an amount of at least 5% by weight, based on the weight of the total dispersion, of a polymeric dispersing agent B in which monomers that are distributed in this aqueous phase are subjected to free radical polymerization the process comprising:

free radically polymerizing a monomer composition comprising at least the anionic monomers and, optionally, the non-ionic, amphiphilic, and cationic monomer to form a reaction mixture, and

on completion of said polymerization, <u>diluting</u> the reaction mixture is subsequently <u>diluted</u> with [[the]] <u>a</u> residual amount of said dispersing agent B,

wherein the anionic monomers are selected from the group consisting of

- an olefinically unsaturated carboxylic acid, a carboxylic anhydride, a water-soluble alkali metal salt thereof, an alkaline earth metal salt thereof, and an ammonium salt thereof;
- b.) an olefinically unsaturated sulfonic acid, a water-soluble alkali metal salt thereof, an alkaline earth metal salt thereof, and an ammonium salt thereof:

2

Reply to Office Action of February 1, 2010

<u>c.)</u> an olefinically unsaturated phosphonic acid, a water-soluble alkali metal salt

thereof, an alkaline earth metal salt thereof, an ammonium salt thereof; and

d.) a sulfomethylated acrylamide, a phosphonomethylated acrylamide, a water-

soluble alkali metal salt thereof, an alkaline earth metal salt thereof, and an

ammonium salt thereof.

Claim 26 (Currently Amended): A process as defined in claim 25, characterized in

that wherein said polymeric dispersing agent B comprises at least one functional group

selected from the group consisting of an ether groups group, a carboxyl groups group, a

sulfone groups group, a sulfate ester groups group, an amino groups group, an amido groups

group, an imido groups group, a tert-amino groups group, and a and/or quaternary ammonium

groups group.

Claim 27 (Currently Amended): A process as defined in claim 26, characterized in

that wherein said polymeric dispersing agent B is a cellulose derivative, polyvinyl acetate,

starch, a starch derivative, dextran, polyvinylpyrrolidone, polyvinylpyridine, polyethylene

imine, polyamine, polyvinylimidazole, polyvinylsuccinimide, polyvinyl-2-

methylsuccinimide, polyvinyl-1,3-oxazolid-2-one, polyvinyl-2-methylimidazoline, and/or the

a respective copolymers copolymer thereof with maleic acid, a copolymer thereof with

maleic anhydride, a copolymer thereof with fumaric acid, a copolymer thereof with itaconic

acid, a copolymer thereof with itaconic anhydride, a copolymer thereof with (meth)acrylic

acid, a copolymer thereof with salts, an and/or esters of (meth)acrylic acid and and/or a

copolymer thereof with a (meth)acrylamide compound.

Claims 28-29 (Canceled).

3

Reply to Office Action of February 1, 2010

Claim 30 (Currently Amended): A process as defined in claim 25, characterized in

that wherein the aliquot of said dispersing agent B in the aqueous phase is equal to from 60 to

95 % by weight of the total weight of said dispersing agent B.

Claim 31 (Currently Amended): A process as defined in claim 25, characterized in

that at least one wherein the water-soluble polymeric dispersing agent B is used together

present as a mixture with at least one water-soluble polyfunctional alcohol and/or its reaction

product with fatty amines.

Claim 32 (Currently Amended): A process as defined in claim 31, eharacterized in

that the wherein the water-soluble polymeric dispersing agent is at least one of a water-

soluble polyfunctional <u>alcohol</u> alcohols, used are <u>a</u> polyalkylene <u>glycol</u> glycols, <u>a</u> block

copolymer copolymers of propylene/ethylene oxide having molecular weights of from 50 to

50 000, a low-molecular weight polyfunctional alcohol alcohols and/or their and reaction

products thereof with fatty amines containing from 6 to 22 carbons in the alkyl or alkylene

radical.

Claim 33 (Currently Amended): A process as defined in claim 31, characterized in

that wherein said polymeric dispersing agent B is used together present as a mixture with at

least one polyfunctional alcohol in amounts of from 5 to 50 % by weight, based on the total

dispersion.

4

Claim 34 (Currently Amended): A process as defined in claim 31, characterized in that wherein said the ratio, by weight, of said polymeric dispersing agent B to said polyfunctional alcohol is in the range of from 1.00: 0.01 to 1.00: 0.5.

Claims 35-36 (Canceled).

Claim 37 (Currently Amended): A process as defined in claim 25, eharacterized in that the wherein the polymeric dispersing agent B comprises at least one non-ionic monomer monomers used are monomers of the general formula (I)

$$CH_2 = C - C - N$$

$$R^2$$

$$R^3$$
(I)

in which

 $R^1$  stands for a hydrogen radical or a methyl radical, and  $R^2$  and  $R^3$  independently stand for hydrogen, or an alkyl or hydroxyalkyl radical containing from 1 to 5 carbon atoms, and  $R^2$  or  $R^3$  stands for an OH group.

Claim 38 (Currently Amended): A process as defined in claim 25, characterized in that the wherein the polymeric dispersing agent B comprises one or more amphiphilic monomers used are monomers of the general formula (II)

wherein  $Z_1$  stands for O, NH, NR<sub>4</sub> wherein R<sub>4</sub> denotes alkyl containing from 1 to 4 carbons,

R<sub>1</sub> stands for hydrogen or a methyl radical,

R<sub>4</sub> stands for alkene containing from 1 to 6 carbons,

R<sub>5</sub> and R<sub>6</sub> independently stand for an alkyl group containing from 1 to 6 carbons,

R<sub>7</sub> stands for an alkyl radical, an aryl radical, and/or an aralkyl radical

containing from 8 to 32 carbons and

Z stands for halogen, pseudo-halogen, SO<sub>4</sub>CH<sub>3</sub> or acetate, or monomers of the general formula (III)

$$CH_2 = C - C - Z_1 - (R_9 - O)_n - R_8$$

(III)

wherein

Z<sub>1</sub> stands for O, NH, or NR<sub>4</sub>, wherein R<sub>4</sub> denotes alkyl containing from 1 to 4 carbons,

R<sub>1</sub> stands for hydrogen or a methyl radical,

R<sub>3</sub> stands for hydrogen, an alkyl radical, an aryl radical, and/or an aralkyl radical containing from 8 to 32 carbons,

R<sub>9</sub> stands for an alkylene radical containing from 2 to 6 carbons, and stands for an integer from 1 to 50.

Claim 39 (Currently Amended): A process as defined in claim 25, characterized in that wherein the polymeric dispersing agent B comprises the cationic monomers used are compounds of the general formula (IV)

$$CH_2 = C - C - Z_1 - Y$$

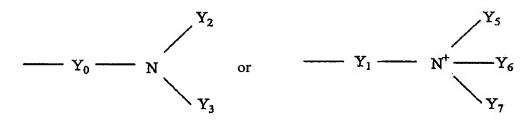
$$0$$
(IV)

wherein

R<sub>1</sub> stands for hydrogen or a methyl radical,

 $Z_1$  stands for O, NH or NR<sub>4</sub> where R<sub>4</sub> stands for an alkyl radical containing 1 to 4 carbon atoms,

Y stands for one of the groups



 $Y_0$  and  $Y_1$  stand for an alkylene radical or hydroxyalkylene radical containing 2 to 6 carbon atoms, and

 $Y_2$ ,  $Y_3$ , [[Y<sub>4</sub>,]]  $Y_5$ ,  $Y_6$ ,  $Y_7$ , independently stand for an alkyl radical containing 1 to 6 carbon atoms, and

Z-stands for halogen, acetate, or SO<sub>4</sub>CH<sub>3</sub>.

Claim 40 (Currently Amended): A process as defined in claim 25, wherein eharacterized in that the monomeric monomer composition to be used for the production of said polymer A consists of anionic monomers, to an extent of from 0 to 100 % by weight, based on the total weight of monomers.

Claim 41 (Canceled).

Claim 42 (Currently Amended): A process as defined in claim 25, eharacterized in that wherein polymerization is carried out in the presence of a salt in an amount of not more than 3.0 % by weight, based on the total dispersion.

Claim 43 (Currently Amended): A process as defined in claim 25, eharacterized in that further comprising:

cooling the reaction mixture is cooled following the polymerization and [[is]] subsequently diluted with diluting the reaction mixture with the residual amount of said dispersing agent B.

Claim 44 (Currently Amended): A process as defined in claim 25, <del>characterized in that further comprising:</del>

cooling the reaction mixture is cooled to  $\leq$  35 °C.

Claim 45 (Currently Amended): A process as defined in claim 25, eharacterized in that further comprising:

diluting the reaction mixture [[is]] subsequently diluted with from 5 to 50 % of said dispersing agent B by weight, based on the total weight thereof.

Claim 46 (Currently Amended): A water-in-water polymer dispersion whenever obtained as defined in claim 25.

Claim 47 (Currently Amended): The method of <u>claim 25</u>, <u>further comprising</u>: <u>using</u>
<u>including</u> the water-in-water polymer dispersion as defined in claim 46 for
solid/liquid separation in aqueous systems.

Claim 48 (Currently Amended): The method of <u>claim 25</u>, <u>further comprising</u>: <u>using</u>
<u>including</u> the water-in-water polymeric dispersions as defined in claim 46 as an
auxiliary in papermaking.

Claim 49 (Currently Amended): The method of <u>claim 25</u>, <u>further comprising</u>: <u>using</u>
<u>including</u> the water-in-water polymer dispersion as defined in claim 46 in retention
agent systems in papermaking.

Claim 50 (New): A process for producing a water-in-water dispersion of one or more at least one finely dispersed, water-soluble and/or water-swellable anionic polymers A dispersed in a continuous aqueous phase, wherein the polymer A comprises one or more anionic monomer units and, optionally, one or more of a non-ionic, amphiphilic, and cationic monomer units and the polymer A has a  $M_w$  of >1.0 ×  $10^6$  g/mol and, wherein the aqueous phase of the dispersion comprises at least one anionic polymeric dispersing agent B which comprises at least 30% by weight of one or more anionic monomers and has a weight average molecular weight Mw of not more than 250,000 g/mol, wherein the anionic polymeric dispersing agent B is the process comprising:

in a first stage, free radically polymerizing a monomer composition comprising at least the anionic monomer units and, optionally, the non-ionic, amphiphilic, and cationic monomer units in the presence of at least 5% by weight of the anionic polymeric dispersing agent B based on the total weight the dispersion, to form a reaction mixture, and

in a second stage, on completion of said radical polymerization, diluting the reaction mixture with a second amount of the anionic polymeric dispersing agent B to form the water-in-water dispersion,

wherein the anionic monomers are selected from the group consisting of

a.) an olefinically unsaturated carboxylic acid, a carboxylic anhydride, a water-soluble alkali metal salt thereof, an alkaline earth metal salt thereof, and an ammonium salt thereof;

Application No. 10/593,293 Reply to Office Action of February 1, 2010

- b.) an olefinically unsaturated sulfonic acid, a water-soluble alkali metal salt thereof, an alkaline earth metal salt thereof, and an ammonium salt thereof;
- c.) an olefinically unsaturated phosphonic acid, a water-soluble alkali metal salt thereof, an alkaline earth metal salt thereof, an ammonium salt thereof; and
- d.) a sulfomethylated acrylamide, a phosphonomethylated acrylamide, a water-soluble alkali metal salt thereof, an alkaline earth metal salt thereof, and an ammonium salt thereof.